X20(c)CP158x and X20(c)CP358x

1 Other applicable documents

For additional and supplementary information, see the following documents.

Other applicable documents

Document name	Title
MAX20	X20 system user's manual
MAEMV	Installation / EMC guide

Additional documentation

Document name	Title
MAREDSYS	Redundancy for control systems

2 General information

Based on Intel ATOM processor technology, X20 CPUs cover a wide spectrum of requirements. They can be implemented in solutions ranging from standard applications to those requiring the high levels of performance.

The series starts with Intel ATOM processor 333 MHz compatible models – X20CP1583 and X20CP3583. With an optimum price/performance ratio, it has the same basic features as all of the larger CPUs.

The basic model includes USB, Ethernet, POWERLINK V1/V2 and replaceable CompactFlash card. The standard Ethernet interface is capable of handling communication in the gigabit range. For even more real-time network performance, the onboard POWERLINK interface supports poll response chaining mode (PRC). Up to 3 more slots are available for additional interface modules to increase flexibility.

- Intel ATOM 1600/1000/600 Performance with integrated I/O processor
- Entry-level CPU is Intel ATOM 333 MHz-compatible with integrated I/O processor
- Onboard Ethernet, POWERLINK V1/V2 with poll response chaining and USB
- 1 or 3 slots for modular interface expansion
- · CompactFlash as removable application memory
- Up to 512 MB DDR2-SRAM according to performance requirements
- · CPU redundancy possible
- Fanless

3 Coated modules

Coated modules are X20 modules with a protective coating for the electronics component. This coating protects X20c modules from condensation and corrosive gases.

The modules' electronics are fully compatible with the corresponding X20 modules.

For simplification purposes, only images and module IDs of uncoated modules are used in this data sheet.

The coating has been certified according to the following standards:

- Condensation: BMW GS 95011-4, 2x 1 cycle
- Corrosive gas: EN 60068-2-60, method 4, exposure 21 days







4 Order data - X20CP158x



Order number	Short description
	X20 PLC
X20CP1583	X20 CPU, Atom 333 MHz (compatible), 128 MB DDR2 RAM, 1 MB SRAM, removable application memory: CompactFlash, 1 insert slot for X20 interface modules, 2 USB interfaces, 1 RS232 interface, 1 Ethernet interface 10/100/1000BASE-T, 1 POWERLINK interface, including power supply module, 1x terminal block X20TB12, slot cover and X20 end cover plate X20AC0SR1 (right) included, order application memory separately!
X20CP1584	X20 CPU, Atom 0.6 GHz, 256 MB DDR2 RAM, 1 MB SRAM, removable application memory: CompactFlash, 1 insert slot for X20 interface modules, 2 USB interfaces, 1 RS232 interface, 1 Ethernet interface 10/100/1000BASE-T, 1 POWERLINK interface, including power supply module, 1x terminal block X20TB12, slot cover and X20 end cover plate X20AC0SR1 (right) included, order application memory separately!
X20cCP1584	X20 CPU, coated, Atom 0.6 GHz, 256 MB DDR2 RAM, 1 MB SRAM, removable application memory: CompactFlash, 1 insert slot for X20 interface modules, 2 USB interfaces, 1 RS232 interface, 1 Ethernet interface 10/100/1000BASE-T, 1 POWERLINK interface, including power supply module, 1x terminal block X20TB12, slot cover and X20 end cover plate X20AC0SR1 (right) included, order application memory separately!
X20CP1585	X20 CPU, Atom 1.0 GHz, 256 MB DDR2 RAM, 1 MB SRAM, removable application memory: CompactFlash, 1 insert slot for X20 interface modules, 2 USB interfaces, 1 RS232 interface, 1 Ethernet interface 10/100/1000BASE-T, 1 POWERLINK interface, including power supply module, 1x terminal block X20TB12, slot cover and X20 end cover plate X20AC0SR1 (right) included, order application memory separately!
X20CP1586	X20 CPU, Atom 1.6 GHz, 512 MB DDR2 RAM, 1 MB SRAM, removable application memory: CompactFlash, 1 insert slot for X20 interface modules, 2 USB interfaces, 1 RS232 interface, 1 Ethernet interface 10/100/1000BASE-T, 1 POWERLINK interface, including power supply module, 1x terminal block X20TB12, slot cover and X20 end cover plate X20AC0SR1 (right) included, order application memory separately!
X20cCP1586	X20 CPU, coated, Atom 1.6 GHz, 512 MB DDR2 RAM, 1 MB SRAM, removable application memory: CompactFlash, 1 insert slot for X20 interface modules, 2 USB interfaces, 1 RS232 interface, 1 Ethernet interface 10/100/1000BASE-T, 1 POWERLINK interface, including power supply module, 1x terminal block X20TB12, slot cover and X20 end cover plate X20AC0SR1 (right) included, order application memory separately!
	Required accessories
	CompactFlash cards
0CFCRD.016GE.02	CompactFlash 16 GB extended temp.
0CFCRD.0512E.02	CompactFlash 512 MB extended temp.
0CFCRD.1024E.02	CompactFlash 1024 MB extended temp.
0CFCRD.2048E.02	CompactFlash 2048 MB extended temp.
0CFCRD.4096E.02	CompactFlash 4096 MB extended temp.
0CFCRD.8192E.02	CompactFlash 8 GB extended temp.
	Included in delivery
	Batteries
4A0006.00-000	Lithium battery, 3 V / 950 mAh, button cell
	Locking plate
X20AC0SR1	X20 locking plate, right
	Terminal blocks
X20TB12	X20 terminal block, 12-pin, 24 VDC keyed
	Optional accessories
	Batteries
0AC201.91	Lithium batteries 4 pcs., 3 V / 950 mAh button cell

Table 1: X20CP1583, X20CP1584, X20cCP1584, X20CP1585, X20CP1586, X20cCP1586 - Order data

Included in delivery

Order number	Short description
4A0006.00-000	Backup battery (see also "Battery" on page 18)
-	Interface module slot covers
X20AC0SR1	X20 end cover plate (right)
X20TB12	X20 terminal block, 12-pin, 24 V coding

Table 2: X20 CPUs - Content of delivery

5 X20CP158x - Technical data

Short description Interfaces		1v D0000 1v I				
		1v DC000 1v I				
		1X R5232, 1X I	Ethernet, 1x POWER	LINK (V1/V2), 2x U	SB, 1x X2X Link	
System module			CI	PU		
General information						
B&R ID code	0xD45B	0xC370	0xE21B	0xC3AE	0xC3B0	0xE21C
Cooling				less		
Status indicators		CPU funct	tion, Ethernet, POWE	RLINK, CompactFl	ash, battery	
Diagnostics						
Battery		Y	es, using LED status	indicator and softw	are	
CPU function			Yes, using LED	status indicator		
CompactFlash			Yes, using LED	status indicator		
Ethernet			Yes, using LED	status indicator		
POWERLINK			Yes, using LED	status indicator		
Temperature			Yes, using so	ftware register		
Support						
Controller redundancy			N	lo		
Storage health data support 1)			Y	es		
ACOPOS support			Y	es		
Visual Components support			Y	es		
Power consumption without interface	8.2 W	8.6	6 W	8.8 W	9.	7 W
module and USB						
Power consumption for X2X Link pow-			1.4	2 W		
er supply ²⁾						_
Power consumption 2)						
Internal I/O			0.6	5 W		
Additional power dissipation caused				-		
by actuators (resistive) [W]						
Certifications						
CE				es		
ATEX				nA nC IIA T5 Gc		
				0 user's manual)		
				TEX 0083X		
UL				E115267		
Lio-Loo				trol equipment		
HazLoc	cCSAus 244665 Process control equipment					
	for hazardous locations					
	Class I, Division 2, Groups ABCD, T5					
DNV	Temperature: B (0 - 55°C)					
				(up to 100%)		
				n: B (4 g)		
				and open deck)		
LR				IV1		
KR				es		
ABS				es		
EAC			Y	es		,
KC	-	Yes	-	Y	'es	-
CPU and X2X Link power supply						
Input voltage				5% / +20%		
Input current			Max.	1.5 A		
Fuse			Integrated, can	not be replaced		
Reverse polarity protection			Y	es		
X2X Link power supply output						
Nominal output power			7 V	V 3)		
Parallel connection	Yes 4)					
Redundant operation			Y	es		
Input I/O power supply						
Input voltage			24 VDC -1	5% / +20%		
Fuse	Required line fuse: Max. 10 A, slow-blow					
Output I/O power supply						
Nominal output voltage			24 \	/DC		
Permissible contact load				A		-
Power supply - General information						
Status indicators		Overload.	operating status, mod	dule status, RS232	data transfer	
Diagnostics			, 5,			_
RS232 data transfer			Yes, using LFD	status indicator		
Module run/error		V	es, using LED status		are	
Overload			es, using LED status			
		11	oo, aonig LLD status	maioatoi anu suitw	u. 0	
Electrical isolation						
Electrical isolation			N.	n		
I/O supply - I/O power supply			N V			
				es		

Table 3: X20CP1583, X20CP1584, X20cCP1584, X20CP1585, X20CP1586, X20cCP1586 - Technical data

Order number	X20CP1583	X20CP1584	X20cCP1584	X20CP1585	X20CP1586	X20cCP1586		
Controller						_		
CompactFlash slot	1							
Real-time clock	Nonvolatile, resolution 1 s, -10 to 10 ppm accuracy at 25°C							
FPU Processor	Yes							
Type		Atom E620T		Atom E640T	Atom	E680T		
Clock frequency	333 MHz		GHz	1 GHz		GHz		
L1 cache	1							
Data code			24	kB				
Program code			32	kB				
L2 cache	-			512 kB		_		
Integrated I/O processor		Р	rocesses I/O data po		nd	_		
Modular interface slots	14 04155			1				
Remanent variables	Max. 64 kB ⁵⁾	404	Max. 256 kB 5)	200		1 MB ⁵⁾		
Shortest task class cycle time Typical instruction cycle time	800 μs 0.01 μs) μs 75 μs	200 μs 0.0044 μs		0 μs 27 μs		
Data buffering	υ.υτ με	0.00	7.5 μ5	0.0044 μ5	0.00	μ5		
Battery monitoring			Ye	es				
Lithium battery			Min. 2 years at 23°C		e			
Standard memory			•	•				
RAM	128 MB DDR2	2	56 MB DDR2 SDRA	M	512 MB DI	DR2 SDRAM		
LL. BAM	SDRAM			DAM 6)				
User RAM			1 MB S	SKAM ⁰⁾				
Interfaces Interface IF1								
Signal	 		DO.	232				
Variant	Connection vi	ia 12-pin terminal bl		Connection m	ade using 12-	Connection via		
					lock X20TB12	12-pin terminal		
						block X20TB12		
Max. distance	900 m							
Transfer rate Interface IF2	Max. 115.2 kbit/s							
Signal	Fibonai							
Variant	Ethernet 1x RJ45 shielded							
Line length	Max. 100 m between 2 stations (segment length)							
Transfer rate	10/100/1000 Mbit/s							
Transfer								
Physical layer			10BASE-T/100BAS	SE-TX/1000BASE-T				
Half-duplex				es				
Full-duplex				es				
Autonegotiation				es				
Auto-MDI/MDIX Interface IF3	-		Ye	es		_		
Fieldbus		POW	/ERLINK (V1/V2) ma	inaging or controlled	node			
Туре				e 4 ⁷⁾				
Variant			1x RJ45					
Line length		Max	c. 100 m between 2 s	stations (segment ler	ngth)			
Transfer rate			100 N	Mbit/s				
Transfer								
Physical layer				SE-TX				
Half-duplex		5/		es o / Ethornot modo: \	/oo			
Full-duplex Autonegotiation		PC	OWERLINK mode: N	o / Ethernet mode: \ es	res			
Autonegotiation Auto-MDI/MDIX	-			es es				
Interface IF4	 		16			_		
Type			USB 1	1.1/2.0				
Variant				e A				
Max. output current			0.5	5 A				
Interface IF5								
Туре				1.1/2.0				
Variant	Type A							
Max. output current	0.5 A							
Interface IF6 Fieldbus	X2X Link master							
Electrical properties			AZA LIIII	n master				
Electrical isolation	Ethernet (IF2)	POWERLINK (IF3)	and X2X (IF6) isolate	ed from each other	from other interface	s and from PI C		
Operating conditions			(ii		2			
Mounting orientation								
Horizontal			Ye	es				
Vertical			Ye	es				
Installation elevation above sea level	<u> </u>							
0 to 2000 m		D. 1		nitation	100			
>2000 m	Reduction of ambient temperature by 0.5°C per 100 m							

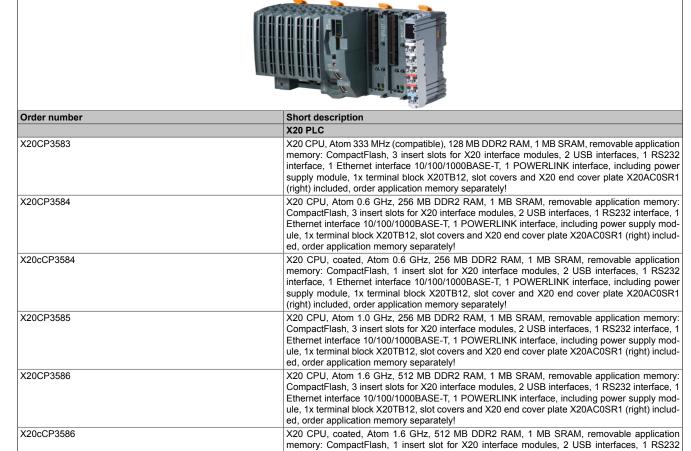
Table 3: X20CP1583, X20CP1584, X20cCP1584, X20CP1585, X20CP1586, X20cCP1586 - Technical data

Order number	X20CP1583	X20CP1584	X20cCP1584	X20CP1585	X20CP1586	X20cCP1586	
Degree of protection per EN 60529	IP20						
Ambient conditions							
Temperature						_	
Operation							
Horizontal mounting orientation			-25 to	60°C			
Vertical mounting orientation			-25 to	50°C			
Derating			See section	"Derating".			
Storage			-40 to	85°C			
Transport			-40 to	85°C			
Relative humidity							
Operation	5 to 95%, non-condensing		Up to 100%, condensing	5 to 95%, non-condensing		Up to 100%, condensing	
Storage	5 to 95%, non-condensing						
Transport			5 to 95%, no	n-condensing			
Mechanical properties							
Note	Order application memory (CompactFlash) separately Backup battery included in delivery X20 end cover plate (right) included in delivery 12-pin X20 terminal block included in delivery Interface module slot covers included in delivery						
Dimensions		_				_	
Width			150	mm			
Height			99	mm			
Depth			85	mm			
Weight			40	0 g		_	

Table 3: X20CP1583, X20CP1584, X20CP1584, X20CP1585, X20CP1586, X20cCP1586 - Technical data

- 1) For details about storage health data, see Automation Help.
- 2) The specified values are maximum values. For examples of the exact calculation, see section "Mechanical and electrical configuration" in the X20 system user's manual.
- 3) When operated at temperatures above 55°C, a derating of the nominal output power to 5 W for the X2X Link power supply must be taken into account.
- 4) In parallel operation, it is only permitted to expect 75% of the nominal power. It is important to make sure that all power supply units operated in parallel are switched on and off at the same time.
- 5) The memory size for remanent variables is configurable in Automation Studio.
- 6) 1 MB SRAM minus the configured remanent variables.
- 7) For additional information, see section "Communication / POWERLINK / General information / Hardware IF/LS" in Automation Help.

6 Order data - X20CP358x



interface, 1 Ethernet interface 10/100/1000BASE-T, 1 POWERLINK interface, including power supply module, 1x terminal block X20TB12, slot cover and X20 end cover plate X20AC0SR1 (right) included, order application memory separately! Required accessories CompactFlash cards 0CFCRD.016GE.02 CompactFlash 16 GB extended temp. 0CFCRD.0512E.02 CompactFlash 512 MB extended temp. 0CFCRD.1024E.02 CompactFlash 1024 MB extended temp. 0CFCRD.2048E.02 CompactFlash 2048 MB extended temp. 0CFCRD.4096E.02 CompactFlash 4096 MB extended temp. 0CECRD 8192F 02 CompactFlash 8 GB extended temp. Included in delivery **Batteries** 4A0006.00-000 Lithium battery, 3 V / 950 mAh, button cell Locking plate X20AC0SR1 X20 locking plate, right Terminal blocks X20TB12 X20 terminal block, 12-pin, 24 VDC keyed Optional accessories Batteries 0AC201.91 Lithium batteries 4 pcs., 3 V / 950 mAh button cell

Table 4: X20CP3583, X20CP3584, X20cCP3584, X20CP3585, X20CP3586, X20cCP3586 - Order data

Included in delivery

Order number	Short description			
4A0006.00-000	Backup battery (see also "Battery" on page 18)			
-	Interface module slot covers			
X20AC0SR1	X20 end cover plate (right)			
X20TB12	X20 terminal block 12-pin 24 V coding			

Table 5: X20 CPUs - Content of delivery

7 X20CP358x - Technical data

Order number	X20CP3583	X20CP3584	X20cCP3584	X20CP3585	X20CP3586	X20cCP3586			
Short description									
Interfaces		1x RS232, 1x E	Ethernet, 1x POWER	LINK (V1/V2), 2x L	JSB, 1x X2X Link				
System module			CI	PU					
General information									
B&R ID code	0xD45C	0xC3AD	0xE21D	0xC3AF	0xBF2B	0xE21E			
Cooling				less					
Status indicators		CPU funct	ion, Ethernet, POWE	RLINK, CompactF	lash, battery				
Diagnostics									
Battery		Ye	es, using LED status	indicator and softw	/are				
CPU function			Yes, using LED	status indicator					
CompactFlash			Yes, using LED	status indicator					
Ethernet			Yes, using LED	status indicator					
POWERLINK			Yes, using LED	status indicator					
Temperature			Yes, using so	ftware register		_			
Support									
Controller redundancy	No			Yes					
Storage health data support 1)			Y	es		_			
ACOPOS support			Y	es					
Visual Components support			Y	es					
Power consumption without interface	8.2 W	8.6	6 W	8.8 W	9.	7 W			
module and USB									
Power consumption for X2X Link pow-			1.4	2 W					
er supply ²⁾						_			
Power consumption 2)				\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \					
Internal I/O			0.6	S W		_			
Additional power dissipation caused				-					
by actuators (resistive) [W] Certifications						_			
CE				 es					
ATEX				nA nC IIA T5 Gc					
ATEX				(0 user's manual)					
				TEX 0083X					
UL			cULus E	E115267					
	Industrial control equipment								
HazLoc			cCSAus	244665					
	Process control equipment								
	for hazardous locations								
DANY	Class I, Division 2, Groups ABCD, T5								
DNV	Temperature: B (0 - 55°C)								
	Humidity: B (up to 100%) Vibration: B (4 g)								
				and open deck)					
LR				IV1					
KR			Y	es					
ABS			Y	es					
EAC			Y	es					
KC	-	Yes	-	1	Yes	-			
CPU and X2X Link power supply									
Input voltage			24 VDC -1	5% / +20%					
Input current				1.5 A		_			
Fuse				not be replaced					
Reverse polarity protection				es		_			
X2X Link power supply output									
Nominal output power			7 V	V ³⁾					
Parallel connection	Yes ⁴⁾								
Redundant operation	Yes								
Input I/O power supply									
Input voltage			24 VDC -1	5% / +20%		_			
Fuse	Required line fuse: Max. 10 A, slow-blow								
Output I/O power supply			, q 34 1400. I						
Nominal output voltage			24 \	/DC					
Permissible contact load) A					
Power supply - General information			10						
Status indicators		Overload o	operating status, mod	dule status. RS232	data transfer				
Diagnostics		5.5noad, (_			
9			Yes using LED	status indicator					
RS232 data transfer		Yes, using LED status indicator							
RS232 data transfer Module run/error		V	Yes, using LED status indicator and software						
Module run/error			es, using LED status	indicator and softw					
Module run/error Overload				indicator and softw					
Module run/error Overload Electrical isolation			es, using LED status es, using LED status	indicator and softw indicator and softw					
Module run/error Overload Electrical isolation I/O supply - I/O power supply			es, using LED status es, using LED status N	indicator and softw indicator and softw lo					
Module run/error Overload Electrical isolation			es, using LED status es, using LED status N	indicator and softw indicator and softw					

Table 6: X20CP3583, X20CP3584, X20cCP3584, X20CP3585, X20CP3586, X20cCP3586 - Technical data

X20CP3583	X20CP3584 X20cCP3584	X20CP3585	X20CP3586 X20cCP3586				
1							
Nonvolatile, resolution 1 s, -10 to 10 ppm accuracy at 25°C							
Yes							
	At 5000T	A1 F0.40T	A1 F000T				
222 MILE			Atom E680T				
333 IVIHZ	0.6 GHZ	1 GHZ	1.6 GHz				
	2.	4 kD					
- 1	Processes I/O data n						
-	1 Tocesses 1/0 data p						
May 64 kB 5)	Max 256 kB 5)		Max. 1 MB ⁵⁾				
		200 us	100 μs				
	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·	0.0027 μs				
σ.σ.: μο	σ.σσ. σ μο	0.001.1	0.002. ро				
	,	Yes					
			e				
-	,						
128 MB DDR2	256 MB DDR2 SDRA	AM	512 MB DDR2 SDRAM				
SDRAM							
	1 MB	SRAM 6)					
	Connection via 12-pin	terminal block X20TE	312				
	90	00 m					
	Max. 1	15.2 kbit/s					
			ngth)				
10/100/1000 Mbit/s							
10BASE-T/100BASE-TX/1000BASE-T							
		Yes					
	DOWED INK A (AA)						
			node				
			actb)				
			igtn)				
	100	IVIDIUS					
	100R	ACE TY					
			/ac				
-							
-		103					
	LISB	1 1/2 0					
·							
U.J.A							
LISR 1 1/2 0							
·							
V.U.A.							
	X2X Lin	nk master					
	7.E/1						
Ethernet (IF2) POWERLINK (IF3) and X2X (IF6) isolated from each other from other interfaces and from DLC							
Ethernet (IF2), POWERLINK (IF3) and X2X (IF6) isolated from each other, from other interfaces and from PLC							
24.1011101 (11 2);							
		Yes					
		Yes Yes					
	Y						
	Y	Yes	100 m				
	- Max. 64 kB ⁵⁾ 800 μs 0.01 μs 128 MB DDR2 SDRAM	Nonvolatile, resolution 1 s, - Atom E620T 333 MHz 0.6 GHz	Nonvolatile, resolution 1 s10 to 10 ppm accuracy Yes				

Table 6: X20CP3583, X20CP3584, X20CP3584, X20CP3585, X20CP3586, X20CP3586 - Technical data

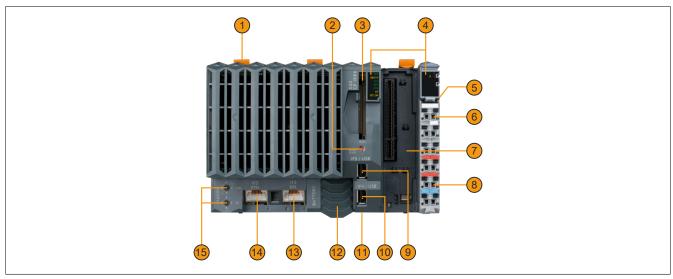
Order number	X20CP3583	X20CP3584	X20cCP3584	X20CP3585	X20CP3586	X20cCP3586
Ambient conditions						
Temperature						_
Operation						
Horizontal mounting orientation			-25 to	60°C		
Vertical mounting orientation			-25 to	50°C		
Derating			See section	n "Derating".		
Storage			-40 to	85°C		
Transport			-40 to	85°C		
Relative humidity						_
Operation	5 to 95%, non-condensing		Up to 100%, condensing	5 to 95%, non-condensing		Up to 100%, condensing
Storage			5 to 95%, no	n-condensing		
Transport			5 to 95%, no	n-condensing		
Mechanical properties						
Note	Order application memory (CompactFlash) separately Backup battery included in delivery X20 end cover plate (right) included in delivery 12-pin X20 terminal block included in delivery Interface module slot covers included in delivery					
Dimensions						
Width			200	mm		
Height			99	mm		
Depth			85	mm		
Weight			47	0 g		

Table 6: X20CP3583, X20CP3584, X20CP3584, X20CP3585, X20CP3586, X20cCP3586 - Technical data

- 1) For details about storage health data, see Automation Help.
- 2) The specified values are maximum values. For examples of the exact calculation, see section "Mechanical and electrical configuration" in the X20 system user's manual
- 3) When operated at temperatures above 55°C, a derating of the nominal output power to 5 W for the X2X Link power supply must be taken into account.
- 4) In parallel operation, it is only permitted to expect 75% of the nominal power. It is important to make sure that all power supply units operated in parallel are switched on and off at the same time.
- 5) The memory size for remanent variables is configurable in Automation Studio.
- 6) 1 MB SRAM minus the configured remanent variables.
- 7) For additional information, see section "Communication / POWERLINK / General information / Hardware IF/LS" in Automation Help.

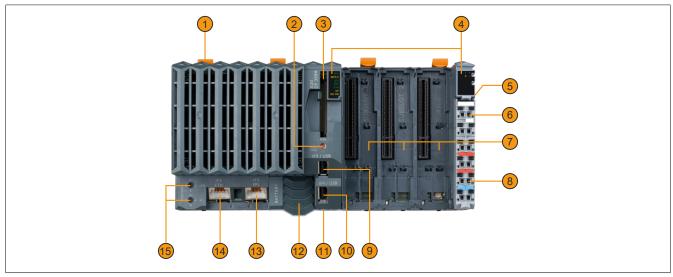
8 Operating and connection elements

X20CP158x



1	Top-hat rail latch	2	Selecting application memory
3	Slot for CompactFlash	4	LED status indicators
5	IF6 - X2X Link	6	IF1 - RS232
7	Slot for interface modules	8	Terminal block for CPU and I/O supply, RS232 connection
9	IF5 - USB	10	IF4 - USB
11	Reset button	12	Battery compartment
13	IF3 - POWERLINK	14	IF2 - Ethernet
15	Ethernet station address	-	-

X20CP358x



1	Top-hat rail latch	2	Selecting application memory
3	Slot for CompactFlash	4	LED status indicators
5	IF6 - X2X Link	6	IF1 - RS232
7	Slots for interface modules	8	Terminal block for CPU and I/O supply, RS232 connection
9	IF5 - USB	10	IF4 - USB
11	Reset button	12	Battery compartment
13	IF3 - POWERLINK	14	IF2 - Ethernet
15	Ethernet station address	-	-

8.1 LED status indicators

8.1.1 X20 CPUs - LED status indicators

Figure	LED	Color	Status	Description
	R/E	Green	On	Application running
-			Blinking	System startup: The CPU is initializing the application, all bus systems and I/O modules. ¹⁾
R/E			Double flash	System startup during firmware update ¹⁾
RDY/F		Red	On	Mode SERVICE ²⁾ or BOOT ²⁾
S/E			Blinking	If LED "R/E" blinks red and LED "RDY/F" blinks yellow, a license violation has
PLK				occurred.
ETH			Double flash	System startup: Installation error ³⁾
CF	RDY/F	Yellow	On	Mode SERVICE ²⁾ or BOOT ²⁾
DC			Blinking	If LED "RDY/F" blinks yellow and LED "R/E" blinks red, a license violation has occurred.
	S/E	Green/Red		Status/Error LED. LED states are described in section "LED "S/E" (status/error LED)" on page 12.
	PLK	Green	On	The link to the POWERLINK remote station is established.
			Blinking	The link to the POWERLINK remote station is established. The LED blinks if
	ETH G	Croon	On	Ethernet activity is taking place on the bus. The link to the Ethernet remote station is established.
		Green		
			Blinking	The link to the Ethernet remote station is established. The LED blinks if Ethernet activity is taking place on the bus.
	CF	Green	On	CompactFlash inserted and detected
		Yellow	On	CompactFlash read/write access
	DC Ye	Yellow	On	CPU power supply OK
		Red	On	Backup battery empty

- This process can take several minutes depending on the configuration.

 The operating states are described in "Real-time operating system Method of operation Operating states" in Automation Help. AR 4.93 and later: The project installation (initial installation or update) via USB flash drive was aborted with an error.

8.1.1.1 LED "S/E" (status/error LED)

This LED is a green/red dual LED and indicates the state of the POWERLINK interface. The LED states have a different meaning depending on the operating mode of the POWERLINK interface.

8.1.1.1.1 Ethernet mode

In this mode, the interface is operated as an Ethernet interface.

LED "S/E"		
Green	Red	Description
On	Off	The interface is operated as an Ethernet interface.

Table: LED "S/E": Interface in Ethernet mode

8.1.1.1.2 **POWERLINK V1** mode

LED "S/E"				
Green	Red	Current state of the POWERLINK node		
On	Off	The POWERLINK node is running with no errors.		
Off	On	A system error occurred. The type of error can be read using the PLC logbook. An irreparable problem has occurred. The system can no longer properly carry out its tasks. This state can only be changed by resetting the module.		
Blinking alte	ernately	The POWERLINK managing node has failed. This error code can only occur when operated as a controlled node. This means that the set node number lies within the range 0x01 - 0xFD.		
Off	Blinking	System stop. The red blinking LED indicates an error code (see "System stop error codes" on page 14).		
Off	Off	The interface is either not active or one of the following states or errors is present:		
The device is switched off.		The device is switched off.		
		The device is in the startup phase.		
		The interface or device is not configured correctly in Automation Studio.		
		The interface or device is defective.		

Table 7: LED "S/E": POWERLINK V1 mode

8.1.1.1.3 POWERLINK V2 mode

Error message

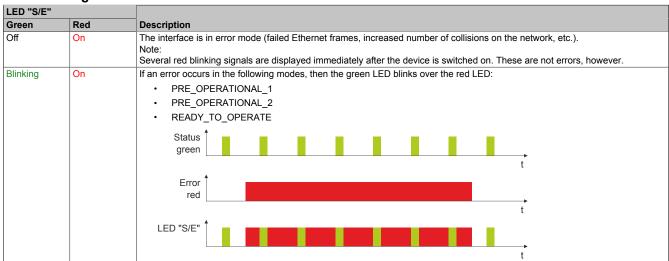


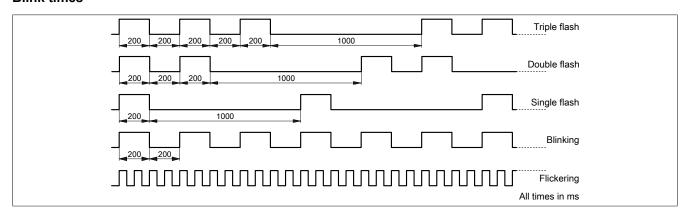
Table: LED "S/E" - Error message (interface in POWERLINK mode)

Interface status

LED "S/E"		
Green	Red	Description Description
Off	Off	Mode: NOT_ACTIVE The interface is either in mode NOT ACTIVE or one of the following modes or errors is present:
		The device is switched off.
		The device is in the startup phase.
		The interface or device is not configured correctly in Automation Studio.
		The interface or device is defective.
		Managing node (MN)
		The network is monitored for POWERLINK frames. If a frame is not received within the configured time window (timeout), the interface immediately enters mode PRE_OPERATIONAL_1.
		If POWERLINK communication is detected before the time has elapsed, however, the MN is not started.
		Controlled node (CN)
		The network is monitored for POWERLINK frames. If a frame is not received within the configured time window (timeout), the interface immediately enters mode BASIC_ETHERNET. If POWERLINK communication is detected before this time expires, however, the interface immediately enters mode PRE_OPERATIONAL_1.
Flickering	Off	Mode: BASIC_ETHERNET
(approx. 10 Hz)		The interface is in mode BASIC_ETHERNET. The interface is operated in Ethernet mode.
		Managing node (MN) This mode can only be exited by resetting the controller.
		Controlled node (CN)
O' I - G I	0"	If POWERLINK communication is detected during this mode, the interface enters mode PRE_OPERATIONAL_1.
Single flash (approx. 1 Hz)	Off	Mode: PRE_OPERATIONAL_1 The interface is in mode PRE_OPERATIONAL_1.
		Managing node (MN)
		The MN is in "reduced cycle" mode. The CNs are configured in this mode. Cyclic communication is not yet taking place.
		Controlled node (CN)
		The CN can be configured by the MN in this mode. The CN waits until it receives an SoC frame and then switches to mode
	_	PRE_OPERATIONAL_2.
	On	Controlled node (CN) If the red LED lights up in this mode, this means that the MN has failed.
Double flash	Off	Mode: PRE_OPERATIONAL_2
(approx. 1 Hz)		The interface is in mode PRE_OPERATIONAL_2.
		Managing node (MN)
		The MN starts cyclic communication (cyclic input data is not yet evaluated).
		The CNs are configured in this mode.
		Controlled node (CN)
	On	The CN can be configured by the MN in this mode. A command then switches the mode to READY_TO_OPERATE. Controlled node (CN)
	OII	If the red LED lights up in this mode, this means that the MN has failed.
Triple flash (approx. 1 Hz)	Off	Mode: READY_TO_OPERATE The interface is in mode READY_TO_OPERATE.
		Managing node (MN)
		Cyclic and asynchronous communication. Received PDO data is ignored.
		Controlled node (CN) The configuration of the CN is completed. Normal cyclic and asynchronous communication. The transmitted PDO data corre-
	05	sponds to the PDO mapping. However, cyclic data is not yet evaluated.
	On	Controlled node (CN) If the red LED lights up in this mode, this means that the MN has failed.
On	Off	Mode: OPERATIONAL The interface is in mode OPERATIONAL. PDO mapping is active and cyclic data is evaluated.
Blinking (approx.	Off	Mode: STOPPED The interface is in mode STOPPED.
2.5 Hz)		
		Managing node (MN) This mode does not occur for the MN.
		Controlled node (CN)
		Output data is not being output, and no input data is being provided. This mode can only be reached and exited by a corresponding command from the MN.

Table: LED "S/E" - Interface state (interface in POWERLINK mode)

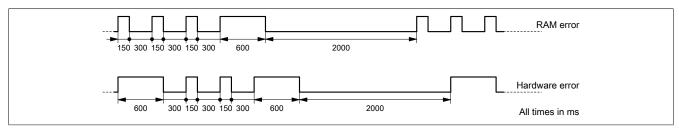
Blink times



8.1.1.2 System stop error codes

A system stop error can occur due to incorrect configuration or defective hardware.

The error code is indicated by LED "S/E" blinking red. The blinking signal of the error code consists of 4 switch-on phases with short (150 ms) or long (600 ms) duration. The error code is repeated every 2 seconds.



Error	Error description
RAM error	The device is defective and must be replaced.
Hardware error	The device or a system component is defective and must be replaced.

8.1.2 LED status indicators for the integrated power supply unit

For a description of the various operating modes, see section "Additional information - Diagnostic LEDs" in the X20 system user's manual.

Figure	LED	Color	Status	Description
	r	Green	Off	No power to module
			Single flash	Mode RESET
			Blinking	Mode PREOPERATIONAL
			On	Mode RUN
	е	Red	Off	Module not supplied with power or everything OK
SIG			Double flash	The LED indicates one of the following states:
				The X2X Link power supply of the power supply unit is overloaded.
				I/O power supply too low
				The input voltage for the X2X Link power supply is too low.
	e + r	Solid red / Sing	gle green flash	Invalid firmware
	S	Yellow	Off	No RS232 activity
			On	The LED lights up when data is being transmitted or received via the RS232
				interface.
	1	Red	Off	The X2X Link power supply is within the valid range.
			On	The X2X Link power supply of the power supply unit is overloaded.

8.2 Operating mode switch

The operating mode switch is used to set the operating mode.



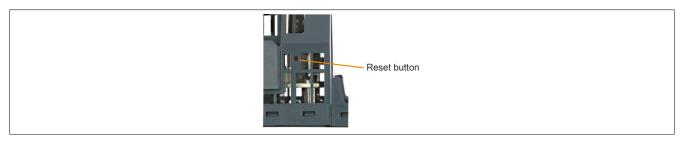
Switch position	Operating mode	Description
BOOT	BOOT	In this switch position, Boot AR is started and the runtime system can be installed via the online interface (B&R Automation Studio). User flash memory is erased only when the download begins.
RUN	RUN	Mode RUN
DIAG	DIAGNOSE	The CPU boots in diagnostic mode. Program sections in User RAM and User FlashPROM are not initialized. After diagnostic mode, the CPU always boots with a warm restart.

Table 8: X20 CPUs - Operating mode

Information:

A switch position other than those described here is not permitted!

8.3 Reset button



The reset button is located below the USB interfaces on the bottom of the housing. It can be pressed with any small pointed object (e.g. paper clip). Pressing the reset button triggers a hardware reset, which means:

- · All application programs are stopped.
- · All outputs are set to zero.

The PLC then starts up in service mode by default. The startup mode that follows after pressing the reset button can be set in Automation Studio.

8.4 Slot for application memory

Program memory is required to operate the CPUs. The application memory is provided in the form of a Compact-Flash card. It is not included with the CPUs, but must be ordered separately as an accessory.

Information:

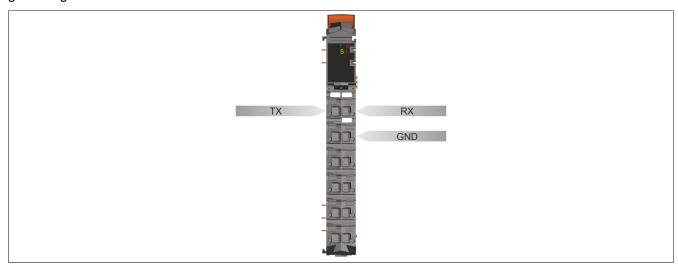
The CompactFlash card must not be removed during operation.

8.5 Project installation

Project installation is described in "Project management - Project installation" in Automation Help.

8.6 RS232 interface (IF1)

The non-electrically isolated RS232 interface is designed as an online interface for communication with the programming device.



8.7 Ethernet interface (IF2)



The IF2 is executed as the 10 BASE-T / 100 BASE-TX / 1000 BASE-T gigabit Ethernet interface.

The INA2000 station number of the Ethernet interface is set using the two hex switches.

For information about wiring X20 modules with an Ethernet interface, see section "Mechanical and electrical configuration - Wiring guidelines for X20 modules with Ethernet cables" in the X20 user's manual.

Information:

The Ethernet interface is not suitable for POWERLINK.

When using the POWERLINK interface, the Ethernet interface is not permitted to be operated with an IP address from the POWERLINK address range.

POWERLINK address range: 192.168.100.x

Pinout

Interface		Pinout	
	Pin	Ethernet	
	1	D1+	Data 1+
	2	D1-	Data 1-
	3	D2+	Data 2+
	4	D3+	Data 3+
	5	D3-	Data 3-
	6	D2-	Data 2-
Shielded RJ45 port	7	D4+	Data 4+
Simolada No 10 polit	8	D4-	Data 4-

8.8 POWERLINK interface (IF3)

The CPUs are equipped with a POWERLINK V1/V2 interface.

POWERLINK V1

By default, the POWERLINK interface is operated as a managing node (MN). In the managing node, the node number is set to a fixed value of 0.

If the POWERLINK node is operated as a controlled node (CN), a node number from 1 to 253 can be set in the POWERLINK configuration in Automation Studio.

POWERLINK V2

Setting in Automation Studio

By default, the POWERLINK interface is operated as a managing node (MN). In the managing node, the node number is set to a fixed value of 240.

If the POWERLINK node is operated as a controlled node (CN), a node number from 1 to 239 can be set in the POWERLINK configuration in Automation Studio.

Setting with hex switches

The POWERLINK node number can also be set with the two onboard hex switches. These are normally used to set the INA2000 station number of the Ethernet interface. Switching takes place in the POWERLINK configuration in Automation Studio.

Node numbers from 0x01 to 0xF0 are permitted.

Switch position	Description
0x00	Reserved, switch position not permitted.
0x01 - 0xEF	Node number of the POWERLINK node. Operation as a controlled node (CN).
0xF0	Operation as a managing node (MN).
0xF1 - 0xFF	Reserved, switch position not permitted.

Ethernet mode

In this mode, the interface is operated as an Ethernet interface. The INA2000 station number is set using the Automation Studio software.

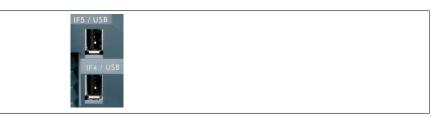
Pinout



For information about wiring X20 modules with an Ethernet interface, see section "Mechanical and electrical configuration - Wiring guidelines for X20 modules with Ethernet cables" in the X20 user's manual.

Interface	Pinout		
	Pin	Ethernet	
	1	RXD	Receive data
	2	RXD\	Receive data\
	3	TXD	Transmit data
	4	Termination	
	5	Termination	
	6	TXD\	Transmit data\
Shielded RJ45	7	Termination	
	8	Termination	

8.9 USB interfaces (IF4 and IF5)



IF4 and IF5 are non-galvanically isolated USB interfaces. The abbreviation USB stands for "Universal Serial Bus". Both USB interfaces support the USB 1.1 and 2.0 standards.

Information:

USB peripheral devices can be connected to the USB interfaces. Due to the variety of USB devices available on the market, B&R cannot guarantee their functionality. The functionality of USB devices available from B&R is ensured.

Information:

- The USB interfaces cannot be used as online communication interfaces.
- Only devices isolated from GND are permitted to be connected to the USB interfaces.
- · Current-carrying capacity is listed in the technical data.

8.10 Slots for interface modules

The CPUs have one or three slots for interface modules.

Different bus or network systems can be flexibly integrated into the X20 system by selecting the appropriate interface module.

8.11 Battery

X20 CPUs are equipped with a lithium battery. The lithium battery is located in a separate compartment and protected by a cover.

Backup battery data

Order number	
4A0006.00-000	1 pcs.
0AC201.91	4 pcs.
Short description	Lithium battery, 3 V / 950 mAh, button cell
Storage temperature	-40 to 85°C
Storage time	Max. 3 years at 30°C
Relative humidity	0 to 95% (non-condensing)

The following areas are buffered:

- · Remanent variables
- User RAM
- System RAM
- Real-time clock

Battery monitoring

The battery voltage is checked cyclically. The cyclic load test of the battery does not considerably shorten its service life; instead, it gives an early warning of weakened buffer capacity.

Status information "Battery OK" is available from system library function "BatteryInfo" and the CPU's I/O mapping.

Replacement interval for battery

The battery should be replaced every 4 years. The replacement intervals recommended by B&R reflect the batteries' average service life and operating conditions. They do not correspond to the maximum buffer duration!

Important information about the battery exchange

The product design allows the battery to be changed when the PLC is in a voltage-free state as well as when the PLC is switched on. In some countries, however, changing is not permitted while operating voltage is applied. To prevent data loss, the battery must be changed within 1 min in a voltage-free state.

Warning!

The battery is only permitted to be replaced by a Renata CR2477N battery. The use of another battery may present a fire or explosion hazard.

The battery can explode if handled improperly. Do not recharge, disassemble or dispose of the battery in fire.

Procedure for replacing the battery

- 1. Perform electrostatic discharge at the top-hat rail or at the ground connection (do not reach into the power supply unit!)
- 2. Remove the cover for the lithium battery. Do this by sliding it down and away from the CPU.



Figure 1: X20 CPUs - Remove lithium battery cover

- 3. Push the empty battery out of the holder.
- 4. It is important to ensure that the new battery is not handled with moist or greasy fingers. Plastic tweezers can also be used. Do not touch the battery with pliers or metal tweezers → short circuit!
- 5. To insert the battery into the holder, place it with the "+" side up on the right part of the battery holder. Then press the battery into the battery holder.
- 6. Replace the cover.

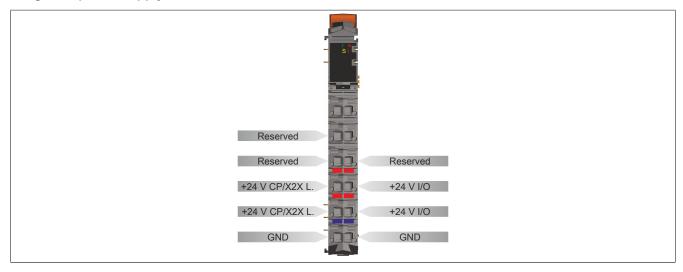
Information:

Lithium batteries are hazardous waste! Used batteries should be disposed of in accordance with applicable local regulations.

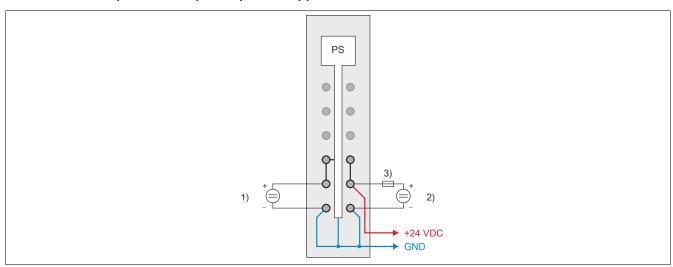
9 CPU power supply

A power supply unit is integrated in the X20 CPUs. It is equipped with a supply for the CPU, X2X Link and the internal I/O power supply. The bus power supply and internal I/O power supply are galvanically isolated from each other.

Integrated power supply unit - Pinout

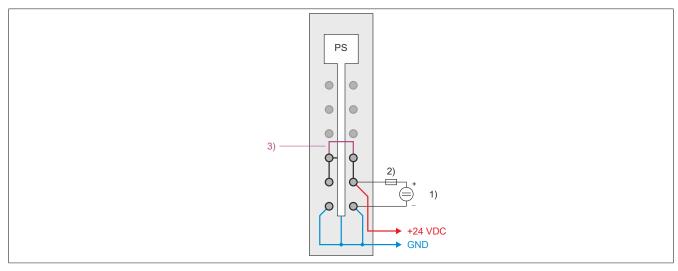


Connection example with 2 separate power supplies



- 1) Supply for the CPU or X2X Link power supply
- 2) Supply for the I/O power supply
- 3) Fuse, 10 A slow-blow

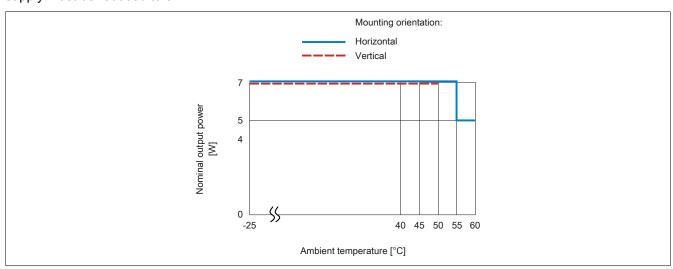
Connection example with power supply and jumper



- 1) Supply for the I/O power supply
- 2) Fuse, 10 A slow-blow
- 3) Jumper

10 Derating

There is no derating when operated below 55°C. Above 55°C, the nominal output power for the X2X Link power supply must be reduced to 5 W.



11 Overtemperature shutdown

To prevent damage, the CPU is switched off - reset state - at 110°C processor temperature or 95°C board temperature.

The following errors are entered in the logbook in the event of shutdown:

Error number	Short error text
9204	PLC restart triggered by the PLC CPU's temperature monitoring.
9210	Warning: Halt/Service after watchdog or manual reset.

12 Information about migrating from the X20CPx48x to the X20CPx58x

A hardware upgrade is required for some X20 IFxxxx interface modules. This can be installed from Automation Studio by selecting Tools / Upgrades from the menu.
 In addition, a certain hardware revision is required for some modules. The following table provides an overview:

Order number	Minimum upgrade version	Minimum hardware revision
X20IF1020	1.1.5.1	H0
X20IF1030	1.1.5.1	10
X20IF1041-1	-	-
X20IF1043-1	-	-
X20IF1051-1	-	-
X20IF1053-1	-	-
X20IF1061	-	E0
X20IF1061-1	-	-
X20IF1063	1.1.5.0	-
X20IF1063-1	-	-
X20IF1065	-	-
X20IF1072	1.0.5.1	-
X20IF1082	1.2.2.0	-
X20IF1082-2	1.2.1.0	-
X20IF1086-2	1.1.1.0	-
X20IF1091	1.0.5.1	-
X20IF10A1-1	-	-
X20IF10D1-1	-	-
X20IF10D3-1	-	-
X20IF10E1-1	-	-
X20IF10E3-1	-	-
X20IF10G3-1	-	-
X20IF2772	1.0.6.1	-
X20IF2792	1.0.5.1	-

Table 9: X20 CPUs - Minimum upgrade version and minimum hardware revision for X20 IFxxxx interface modules

- X20CPx58x CPUs are supported starting with B&R Automation Studio V3.0.90.20.
- If an X20CPx48x should be replaced by an X20CPx58x in an existing Automation Studio configuration, the X20CPx58x may not be listed as one of the available options even though the upgrade for the CPU has already been installed. In such a case, an upgrade of the X20CPx48x is required.
- Starting with Automation Runtime 4.x, USB devices are integrated in Automation Runtime dynamically so
 that they no longer must be configured in Automation Studio. In order to use a USB device, its internal
 device name must be obtained at runtime. For an example, see Automation Help for the library "AsUSB /
 Examples".

13 General data points

This CPU is equipped with general data points. These are not CPU-specific; instead, they contain general information such as system time and heat sink temperature.

General data points are described in section "Additional information - General data points" in the X20 system user's manual.